

VINYL BUNKS 1540 INSTRUCTIONS

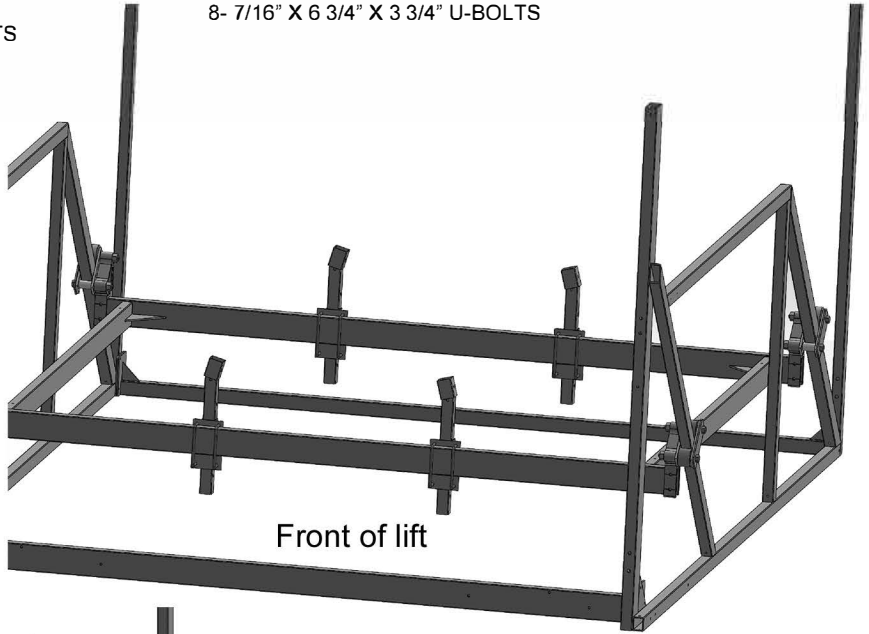
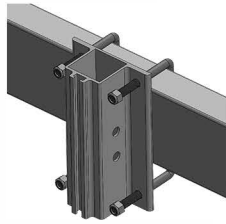


1- BOLT BAG CONTAINING:

- 4- 1/2" X 3" BOLTS
- 4- 1/2" X 3 1/2" BOLTS 16- 7/16"
- NYLOCK NUTS
- 8- 1/2" NYLOCK NUTS

- 4- BUNK BRACKETS
- 4- BUNK UPRIGHT POSTS 1540
- 8- 7/16" X 6 3/4" X 3 3/4" U-BOLTS

Bolt bunk brackets to rear side of load tubes of bed with 7/16" x 6 3/4" x 3 3/4" ubolts and nylock nuts. Leave the nuts loose until everything is bolted together. You can start with a center to center measurement of 40".



Bolt bunk uprights into brackets with 1/2" x 3" bolts and nylock nuts. The top of the tubes will have the angle facing the center as shown. You can start with a height that resembles your boat trailer bunk height.



Bolt vinyl bunks on top of the bunk uprights with 1/2" x 3 1/2" bolts and nylock nuts.



Tighten all the bolts. Put boat on lift and check for clearances. Pull the boat off the lift and adjust as needed. The boat should be around a foot off the back of the lift and 1" above the bed.