# FLAT END CANOPY INSTRUCTIONS



MODELS:	FOR LIFT MODEL:	LENGTH'	BEAM WIDTH"
HMEC 18 X 100"	HME 15100 & HME 20100	18'	100"
HMEC 21' X 100"	HME 15100 & HME 20100	18'	100"
HMEC 21' X 108"	HME 30108	21'	108"
HMEC 24' X 108"	HME 30108	24'	108"
HMEC 24' X 114"	HME 40114	24'	114"
HMEC 27' X 114"	HME 40114	27'	114"
HMEC 24' X 120"	HME 40120, HME-H 40120, HME 50120, HME 60120, HME 60120, & HME-H 80120	24'	120"
HMEC 27' X 120"	HME 40120, HME-H 40120, HME 50120, HME 60120, HME 60120, & HME-H 80120	27'	120"
HMEC 30' X 120" HME 40120, HME-H 40120, HME 50120, HME 60120, HME 60120,		30'	120"
HMEC 24' X 126"	HME 50126, HME 60126, HME 60126, & HME-H 80126	24'	126"
HMEC 27' X 126"	HME 50126, HME 60126, HME 60126, & HME-H 80126	27'	126"
HMEC 30 X 126"	HME 50126, HME 60126, HME 60126, & HME-H 80126	30'	126"

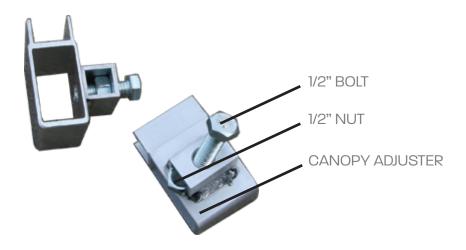


## FLAT END CANOPY BOX CONTENTS

QTY:		DESCRIPTION:	PART #:
1		CANOPY BOLT BAG	BOLTBAGCANOPY
	18	3/8" X 2-3/4" BOLTS	BOLT3/8X23/4
	4	3/8" X 5" BOLTS	BOLT3/8X5
	18	3/8" NYLOCK NUTS	BOLT3/8LNUT
	2	1/2" X 1-1/2" BOLT	BOLT1/2X11/2
	2	1/2" FINISH NUTS	BOLTI/2FNUT
2		CANOPY ADJUSTERS	CFYADJUST

#### STEP 1:

INSERT (1) 1/2" BOLT AND (1) 1/2" NUT INTO EACH CANOPY ADJUSTER. SLIDE THE 1/2" FINISH NUT INTO THE NUT HOLDER ON THE CANOPY ADJUSTER. THREAD THE 1/2" X 1-1/2" BOLT INTO THE 1/2" FINISH NUT. LEAVE LOOSE.



#### **STEP 2:**

SLIDE THE (2) CANOPY ADJUSTERS ONTO **ONE** CANOPY END. WITH THE BOLTS FACING TOWARDS THE INSIDE OF THE CANOPY.



#### **STEP 3:**

BOLT CANOPY SIDES TOGETHER USING THE 3/8" X 2-3/4" BOLTS & THE 3/8" NYLOCK NUTS.

**NOTE:** THERE MAY BE EXTRA 3/8" X 2-3/4" BOLTS & 3/8" NYLOCK NUTS. THE CANOPY BOLT BAG IS UNIVERSAL FOR ALL CANOPY SIZES.



#### **STEP 4:**

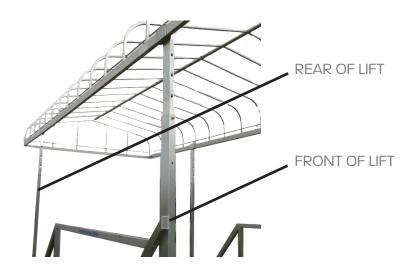
SLIDE CANOPY ENDS INTO CANOPY SIDES. MAKE SURE THE ENDS ARE PUSHED ALL THE WAY INTO THE CANOPY SIDES.

**NOTE:** CANOPIES MAY HAVE A HIGH PROFILE END. (ADDS 17" OF CLEARANCE) INSERT THIS END ON THE CANOPY THAT WILL BE TOWARDS THE BACK OF THE BOAT LIFT (WHERE YOU DRIVE INTO THE LIFT.)



#### **STEP 5:**

INSERT THE FRONT CANOPY LEGS (LEGS WITH OFFSET CHANNEL) WITH CHANNEL FACING THE OUTSIDE OF THE LIFT INTO THE SIDEFRAMES. INSERT THE REAR CANOPY LEGS (LEGS WITH CHANNEL ON-TOP) INTO THE SIDE FRAMES. ALL LEGS MUST BE THE SAME HEIGHT. BOLT THE LEGS INTO THE SIDE FRAME.



## STEP 6:

PLACE CANOPY FRAME INTO THE CHANNEL ON THE CANOPY LEGS. BOLT THE CANOPY TO THE CANOPY LEGS USING THE 3/8" X 2-3/4" BOLTS & 3/8" NYLOCK NUTS.



### **STEP 7:**

STRETCH THE CANVAS OVER THE CANOPY FRAME.



#### **STEP 8:**

USE THE BUCKLES TO HOLD THE CANVAS TO THE CANOPY FRAME. \*ENSURE THE BUCKLES ARE CORRECTLY ATTACHED TO THE CANOPY, OR THE CANOPY MAY BECOME DAMAGED (SEE PICTURES)





#### **STEP 9:**

SLIDE CANOPY END (WITH CANOPY ADJUSTERS) OUT TO TIGHTEN THE CANVAS. ONCE THE CANVAS IS TIGHT, TIGHTEN THE CANOPY ADJUSTERS.

